

Date: Wednesday, 9/6/2006 3:45:48 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PATIENT STOP ASSEMBLY
Job Number	: 28441		
Estimate Number	: 10949		
P.O. Number	: N/A	Part Number	: D2493
This Issue	: 9/6/2006	S.O. No. :	N/A
Prsht Rev.	: NC	Drawing Number	: D2493 REV A
First Issue	: N/A	Project Number	: N/A
Previous Run	: 25266	Drawing Revision	: A
		Material	: N/A
Written By	: <u>JA 06.09.06</u>	Due Date	: 9/13/2006
Checked & Approved By	: <u>JA 06.09.06</u>	Qty:	2 Um: Each
Comment	: Est. C 03.01.17 Reformat; Incorporated D2492 KJ/RF		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D2444	Pip Pin Assembly
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pip Pin Assembly

Pick:

Qty Part Number Description Batch

2 D2444 Pip Pin 2x B25024

10 B 28443 X FF 06.09.14 6

2.0	D2492	Patient Stop
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Patient Stop

Pick:

Qty Part Number Description Batch

1 D2492 Patient Stop

B25271 B28593 X FF 06.09.14 6

3.0	AN960JD10	Washer
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Washer

Pick:

Qty Part Number Description Batch

2 AN960JD10 Washer M100743

FF 06.09.14 6

4.0	MS21042L3	Nut
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Nut

Pick:

Qty Part Number Description Batch

2 MS21042L3 Nut M101390

FF 06.09.14 6

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/10/16
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PATIENT STOP ASSEMBLY

Job Number: 28441

Part Number: D2493

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

MS27039107

Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s).

Screw

Pick:

Qty Part Number Description Batch

2 MS27039-1-07 Screw

M 18057

FF 06.09.14

6

6.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D2493.

Identify as D2493

D2492 on BOM as material listed in Step 2.

FF 06.09.14

6

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

u 06.10.13

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: St 179

m 06/10/13

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

SD 06/10/16

Job Completion



u 06.10.13

[Handwritten signature]

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. A
CHECKED <i>bw</i>	APPROVED <i>[Signature]</i>	D2493	SHEET 1 OF 1
DATE 95:24:10	TITLE PATIENT STOP ASSEMBLY	SCALE 1:4	

RELEASED
97/07/11 DS

